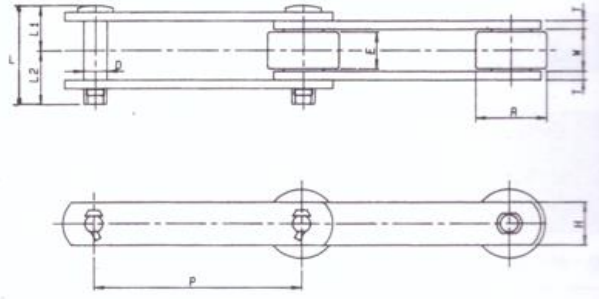
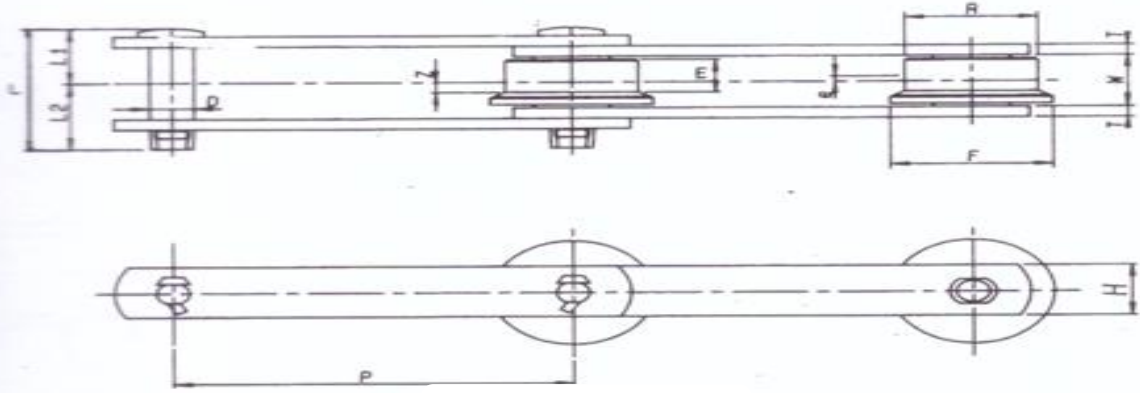


S,M,N 롤러



R 롤러

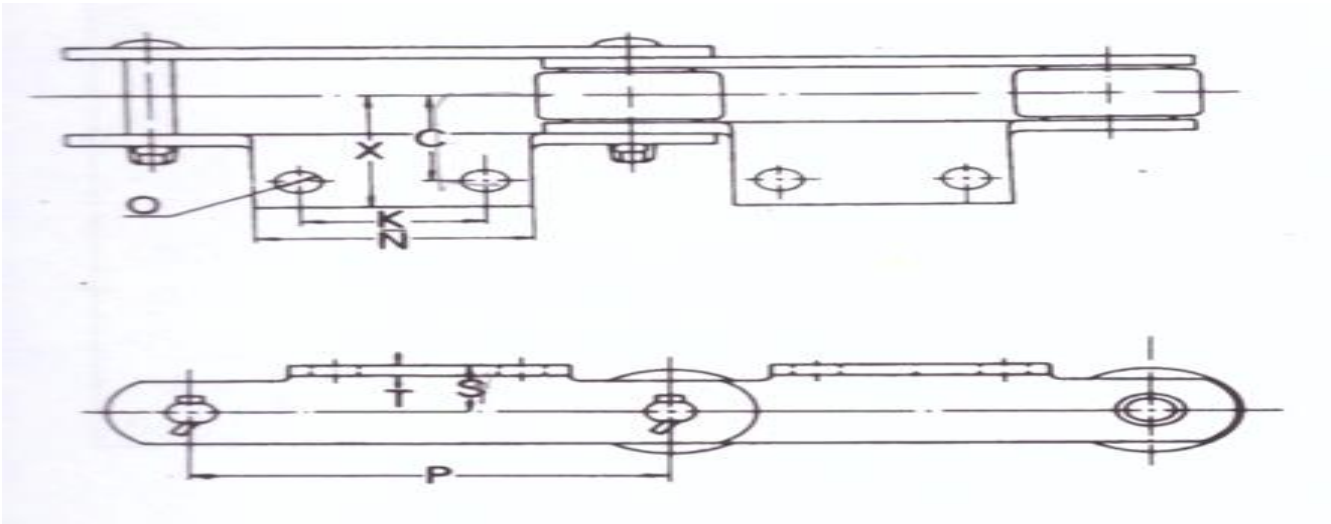


F 롤러

단위 : mm

체인 번호	피치 (P)	롤러 링크 내폭 (W)	롤러												
			S 롤러		M 롤러		N 롤러		R 롤러		F 롤러				
			R	E	R	E	R	E	R	E	R	F	E	e	Z
HJ 03075 HJ 03100 HJ 03150	75 100 150	16.1	15.9	15.5	-	-	-	-	31.8	15.5	31.8	42	12	1.8	4.3
HJ 430	101.6	22.6	20.1	19	-	-	-	-	38.1	19	-	-	-	-	-
HJ 05075 HJ 05100 HJ 05150	75 100 150	22	22.2	19	-	-	-	-	40	19	40	50	14	2.5	4.5
HJ 204	66.27	27	22.2	23	25.4	23	-	-	-	-	-	-	-	-	-
HJ 450	101.6	27	22.2	23	25.4	23	-	-	44.5	23	44.5	55	18	2.5	6.5
HJ 08125 HJ 08150	125 150	27	22.2	23	25.4	23	-	-	44.5	23	44.5	55	18	2.5	6.5
HJ 650	152.4	30.2	25.4	26	31.8	26	-	-	50.8	26	50.8	65	20	3	7
HJ 10100 HJ 10125 HJ 10150	100 125 150	30	29	27	31.8	27	-	-	50.8	27	50.8	65	20	3	7
HJ 214	101.6	31.6	31.8	27	34.9	27	-	-	44.5	27	-	-	-	-	-
HJ 205	78.11	37.1	31.8	27	-	-	-	-	-	-	-	-	-	-	-
HJ 6205	152.4	37.1	34.9	32	38.1	32	-	-	57.2	32	57.2	70	25	3.5	9
HJ 12200 HJ 12250	200 250	37.1	34.9	32	38.1	32	-	-	65	32	65	80	24	4	8
HJ 17200 HJ 17250 HJ 17300	200 250 300	51.4	40.1	44	44.4	44	-	-	80	44	80	100	34	5	12
HJ 212	152.4	37.1	40.1	32.5	44.4	32.5	-	-	69.9	32.5	-	-	-	-	-
HJ 26200 HJ 26250 HJ 26300 HJ 26450	200 250 300 450	57.4	44.5	50	50.8	50	-	-	100	50	100	125	38	6	13
HJ 36250 HJ 36300 HJ 36450 HJ 36600	250 300 450 600	66.7	50.8	56	57.2	56	57.2	65	125	56	125	150	42	7	14
HJ 52300 HJ 52450 HJ 52600	300 450 600	77	57.2	65	-	65	-	-	140	65	140	170	49	8	16.5
HJ 60300 HJ 60350 HJ 60400	300 350 400	77	-	-	-	68	70	75	140	68	140	170	49	8	16.5
HJ 90350 HJ 90400 HJ 90500	350 400 500	88	-	-	-	76	85	86	170	76	170	205	56	10	18
HJ 120400 HJ 120600	400 600	100	-	-	-	87	100	97	200	87	200	240	64	11.5	20.5

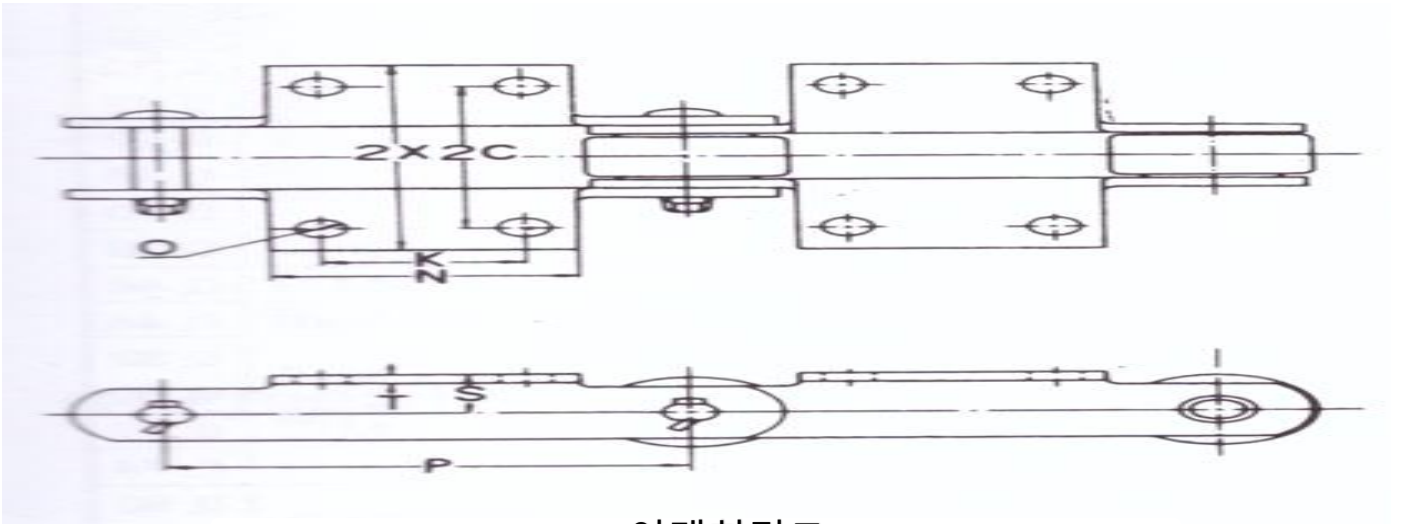
플레이트		핀				증량				평균파단강도		체인번호
T	H	D	L ₁	L ₂	L	R 롤러	F 롤러	S 롤러	M, N 롤러	보통사양	강력사양	
3.2	22	7.9	17.5	19.5	37	2.7 2.3 -	2.8 2.4 -	1.9 1.7 -	- - -	3,000	7,100	HJ 03075 HJ 03100 HJ 03150
4.8 (5.0)	25.4	9.7	25.5	29.5	55	4.3	4.3	3.0	-	5,500	10,000	HJ 430
4.5	32	11.1	24.6	29.6	54.2	5.0 4.5 4.1	5.2 4.6 4.2	4.2 3.7 3.2	- - -	7,000	14,500	HJ 05075 HJ 05100 HJ 05150
6.3 (6.0)	28.6	11.1	30.7	35.6	66.3	-	-	5.6	-	8,000	14,500	HJ 204
6.3 (6.0)	28.6	11.1	30.7	35.6	66.3	6.8	7.5	4.6	4.8	8,000	14,500	HJ 450
6.3 (6.0)	28.6	11.1	30.7	35.6	66.3	6.1 5.5	6.3 5.8	4.3 4.0	4.5 4.2	8,000	14,500	HJ 08125 HJ 08150
6.3 (6.0)	38.1	11.1	32.3	37.3	69.6	7.7	8.0	6.0	6.4	8,000	14,500	HJ 650
6.3 (6.0)	38.1	14.0	32.7	39.2	71.9	9.8 8.7 7.9	- 8.9 8.1	6.8 6.3 5.9	7.1 6.5 6.1	11,500	23,000	HJ 10100 HJ 10125 HJ 10150
7.9	38.1	15.9	37.2	43.7	80.9	10.4	-	8.7	9.1	13,000	24,500	HJ 214
7.9	38.1	15.9	40	46.4	86.4	-	-	10.4	-	13,000	24,500	HJ 205
7.9	44.5	15.9	40	46.4	86.4	12.1	12.4	9.3	9.6	19,000	28,500	HJ 6205
7.9	44.5	15.9	40	46.4	86.4	11.4 10.3	11.9 10.6	8.4 7.8	8.7 8.0	19,000	28,500	HJ 12200 HJ 12250
9.5 (10)	50.8	19.05	51.5	60	111.5	18.8 16.5 15.0	19.8 17.3 15.7	12.0 11.1 10.5	12.6 11.6 10.9	25,000	39,500	HJ 17200 HJ 17250 HJ 17300
9.5 (10)	50.8	19.05	44.2	52.7	96.9	17.1	-	12.6	13.1	21,000	39,500	HJ 212
9.5 (10)	63.5	22.2	55.2	62.7	117.9	- 25.3 22.3 18.0	- 26.2 23.6 18.9	16.0 14.7 13.8 12.4	17.0 15.5 14.5 12.9	32,000	53,000	HJ 26200 HJ 26250 HJ 26300 HJ 26450
12.7	76.2	25.4	68	76	144	- 39.0 30.7 26.9	- 40.1 31.9 27.8	24.4 22.9 20.2 18.0	25.5 23.8 20.8 19.5	48,500	69,500	HJ 36250 HJ 36300 HJ 36450 HJ 36600
16	76.2	31.8	81.5	91.5	173	48.8 37.5 32.9	52.5 39.3 34.3	29.7 26.2 24.4	- - -	54,000	105,000	HJ 52300 HJ 52450 HJ 52600
12.7	90	35	77	84	161	52.4 47.2 43.8	55.1 49.5 45.8	- - -	31.0 28.8 27.7	62,000	106,000	HJ 60300 HJ 60350 HJ 60400
16	110	42	90	100	190	- 66.9 59.0	- 71.6 62.8	- - -	42.4 40.8 38.1	95,000	166,000	HJ 90350 HJ 90400 HJ 90500
19	130	50	106	113	219	105.7 83.3	- 88.0	- -	63.9 55.4	113,000	225,000	HJ 120400 HJ 120600



A-2 어태치먼트

단위 : mm

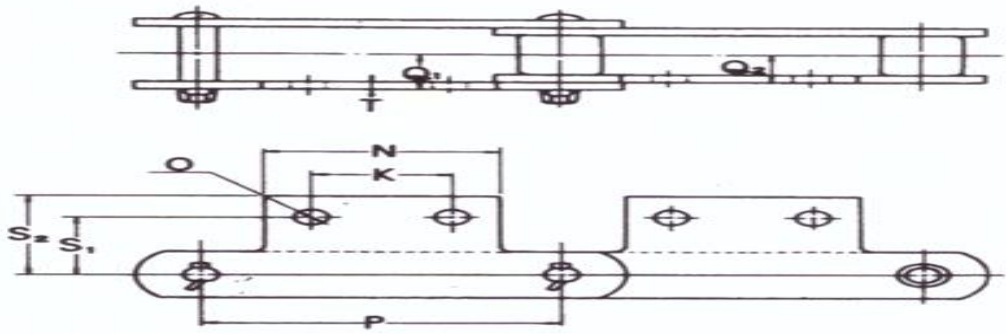
체인번호		피치 (P)	치 수							사용볼트	1개당 부가중량 (kg)
체인번호	롤러형식		S	C	X	N	K	T	O		
HJ 03075 HJ 03100	R · F · S	75 100	20	30	46	55 65	30 40	3.2	10	M8	0.05 0.06
HJ 430	R · S	101.6	22	40	54	70	40	4.8 (5.0)	12	M10	0.11
HJ 05075 HJ 05100 HJ 05150	S R · F · S R · F · S	75 100 150	22	35	47	55 65 85	30 40 60	4.5	10	M8	0.07 0.08 0.10
HJ 204	S	66.27	24	45	59	55	35	6.3 (6.0)	12	M10	0.13
HJ 450	R · F · S · M	101.6	28	50	64	70	40	6.3 (6.0)	12	M10	0.18
HJ 08150	R · F · S · M	150	28	50	64	90	60	6.3 (6.0)	12	M10	0.22
HJ 650	R · F · S · M	152.4	32	50	64	90	60	6.3 (6.0)	12	M10	0.22
HJ 10100 HJ 10150	R · S · M R · F · S · M	100 150	28	50	65	70 90	40 60	6.3 (6.0)	12	M10	0.16 0.20
HJ 214	R · S · M	101.6	35	55	73	80	40	7.9	15	M12	0.28
HJ 205	S	78.11	35	60	75	65	30	7.9	12	M10	0.23
HJ 6205	R · F · S · M	152.4	38	60	79	100	60	7.9	15	M12	0.37
HJ 12200 HJ 12250	R · F · S · M R · F · S · M	200 250	38	60	79	120 165	80 125	7.9	15	M12	0.45 0.62
HJ 212	R · S · M	152.4	45	65	83	100	60	9.5 (10)	15	M12	0.49
HJ17200 HJ 17250	R · F · S · M R · F · S · M	200 250	45	75	98	120 165	80 125	9.5 (10)	15	M12	0.66 0.79
HJ 26200 HJ 26250	S · M R · F · S · M	200 250	55	80	108	120 165	80 125	9.5 (10)	15	M12	0.78 1.07



K-2 어태치먼트

단위 : mm

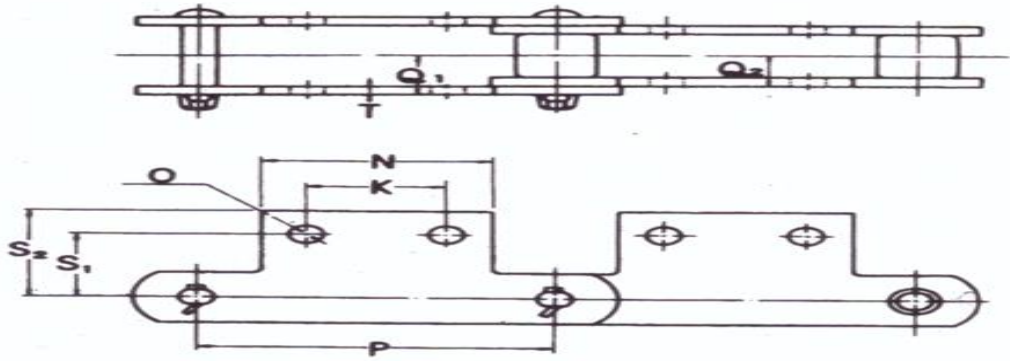
체인번호		피치 (P)	치 수							사용볼트	1개당 부가중량 (kg)
체인번호	롤러형식		S	2C	2X	N	K	T	O		
HJ 03075 HJ 03100	R · F · S	75 100	20	60	92	55 65	30 40	3.2	10	M8	0.10 0.12
HJ 430	R · S	101.6	22	80	108	70	40	4.8 (5.0)	12	M10	0.22
HJ 05075 HJ 05100 HJ 05150	S R · F · S R · F · S	75 100 150	22	70	94	55 65 85	30 40 60	4.5	10	M8	0.14 0.16 0.20
HJ 204	S	66.27	24	90	118	55	35	6.3 (6.0)	12	M10	0.26
HJ 450	R · F · S · M	101.6	28	100	128	70	40	6.3 (6.0)	12	M10	0.36
HJ 08150	R · F · S · M	150	28	100	128	90	60	6.3 (6.0)	12	M10	0.44
HJ 650	R · F · S · M	152.4	32	100	128	90	60	6.3 (6.0)	12	M10	0.44
HJ 10100 HJ 10150	R · S · M R · F · S · M	100 150	28	100	130	70 90	40 60	6.3 (6.0)	12	M10	0.32 0.40
HJ 214	R · S · M	101.6	35	110	146	80	40	7.9	15	M12	0.56
HJ 205	S	78.11	35	120	150	65	30	7.9	12	M10	0.46
HJ 6205	R · F · S · M	152.4	38	120	158	100	60	7.9	15	M12	0.74
HJ 12200 HJ 12250	R · F · S · M R · F · S · M	200 250	38	120	158	120 165	80 125	7.9	15	M12	0.90 1.24
HJ 212	R · S · M	152.4	45	130	166	100	60	9.5 (10)	15	M12	0.98
HJ17200 HJ 17250	R · F · S · M R · F · S · M	200 250	45	150	196	120 165	80 125	9.5 (10)	15	M12	1.32 1.58
HJ 26200 HJ 26250	S · M R · F · S · M	200 250	55	160	216	120 165	80 125	9.5 (10)	15	M12	1.56 2.14



SA-2 어태치먼트

단위 : mm

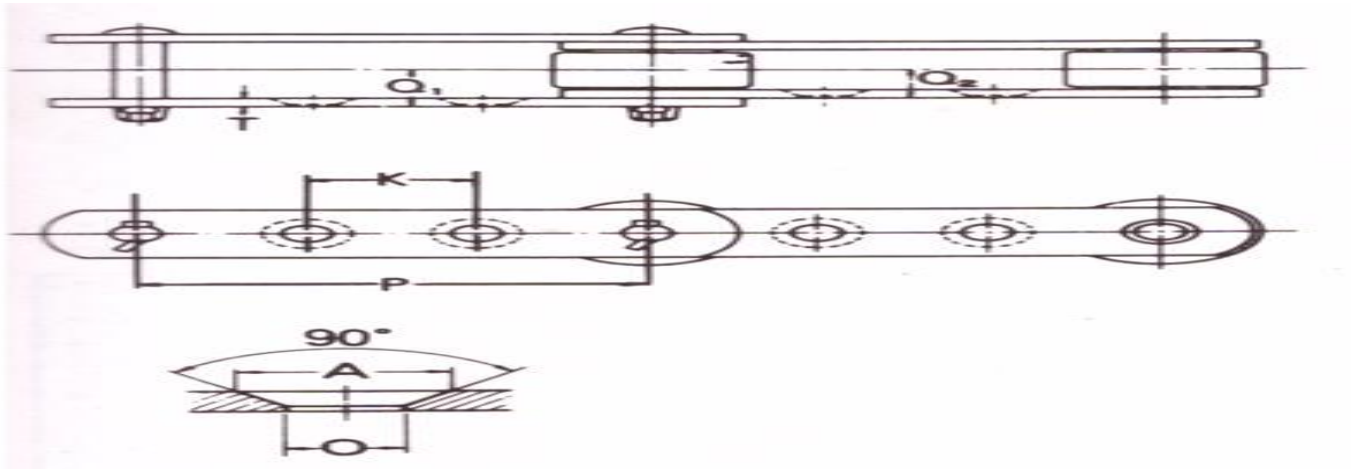
체인번호		피치 (P)	치 수								사용 볼트	1개당 부가중량 (kg)
체인번호	롤러형식		S_1	S_2	Q_1	Q_2	K	N	T	O		
HJ 03075 HJ 03100	R · S	75 100	33	49	15.5	11.5	30 40	55 65	3.2	10	M8	0.05 0.06
HJ 430	R · S	101.6	37.6	51.6	22 (22.5)	16 (16.5)	40	70	4.8 (5.0)	12	M10	0.11
HJ 05100 HJ 05150	R · S R · S	100 150	33.4	50.7	21	15.5	40 60	65 85	4.5	10	M8	0.08 0.10
HJ 450	R · S · M	101.6	47.6	60.7	27 (26.5)	20 (19.5)	40	70	6.3 (6.0)	12	M10	0.18
HJ 08150	R · S · M	150	46.1	58.7	27 (26.5)	20 (19.5)	60	90	6.3 (6.0)	12	M10	0.22
HJ 650	R · S · M	152.4	50	63	28.5 (28)	21.5 (21)	60	90	6.3 (6.0)	12	M10	0.22
HJ 10100 HJ 10150	R · S · M R · S · M	100 150	46.1	61	28.5 (28)	21.5 (21)	40 60	70 90	6.3 (6.0)	12	M10	0.16 0.20
HJ 214	R · S · M	101.6	50	70	32.5	23.5	40	80	7.9	15	M12	0.28
HJ 6205	R · S · M	152.4	55	75.7	35.5	26.5	60	100	7.9	15	M12	0.37
HJ 12200 HJ 12250	R · S · M R · S · M	200 250	55	75.7	35.5	26.5	80 125	120 165	7.9	15	M12	0.45 0.62
HJ 212	R · S · M	152.4	60	83.6	38 (39.5)	28 (28.5)	60	100	9.5 (10.0)	15	M12	0.49



SK-2 어태치먼트

단위 : mm

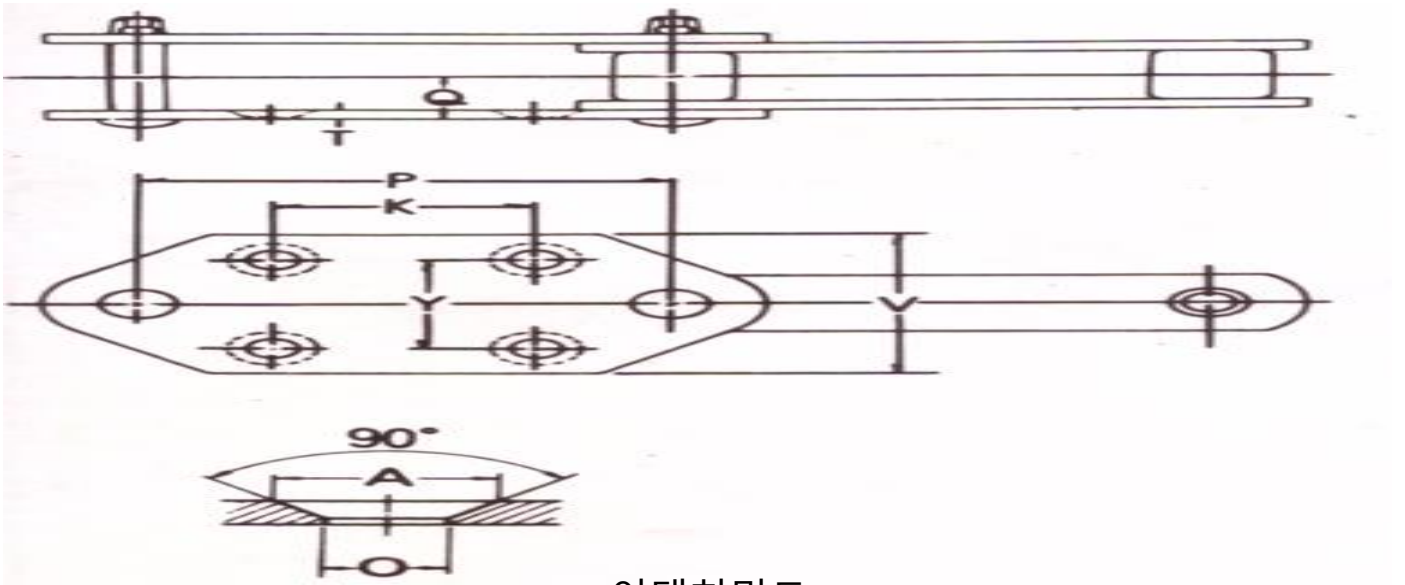
체인번호		피치 (P)	치 수								사용 볼트	1개당 부가중량 (kg)
체인번호	롤러형식		S_1	S_2	Q_1	Q_2	K	N	T	O		
HJ 03075 HJ 03100	R · S	75 100	33	49	15.5	11.5	30 40	55 65	3.2	10	M8	0.10 0.12
HJ 430	R · S	101.6	37.6	51.6	22 (22.5)	16 (16.5)	40	70	4.8 (5.0)	12	M10	0.22
HJ 05100 HJ 05150	R · S R · S	100 150	33.4	50.7	21	15.5	40 60	65 85	4.5	10	M8	0.16 0.20
HJ 450	R · S · M	101.6	47.6	60.7	27 (26.5)	20 (19.5)	40	70	6.3 (6.0)	12	M10	0.36
HJ 08150	R · S · M	150	46.1	58.7	27 (26.5)	20 (19.5)	60	90	6.3 (6.0)	12	M10	0.44
HJ 650	R · S · M	152.4	50	63	28.5 (28)	21.5 (21)	60	90	6.3 (6.0)	12	M10	0.44
HJ 10100 HJ 10150	R · S · M R · S · M	100 150	46.1	61	28.5 (28)	21.5 (21)	40 60	70 90	6.3 (6.0)	12	M10	0.32 0.40
HJ 214	R · S · M	101.6	50	70	32.5	23.5	40	80	7.9	15	M12	0.56
HJ 6205	R · S · M	152.4	55	75.7	35.5	26.5	60	100	7.9	15	M12	0.74
HJ 12200 HJ 12250	R · S · M R · S · M	200 250	55	75.7	35.5	26.5	80 125	120 165	7.9	15	M12	0.90 1.24
HJ 212	R · S · M	152.4	60	83.6	38 (39.5)	28 (28.5)	60	100	9.5 (10.0)	15	M12	0.98



G-2 어태치먼트

단위 : mm

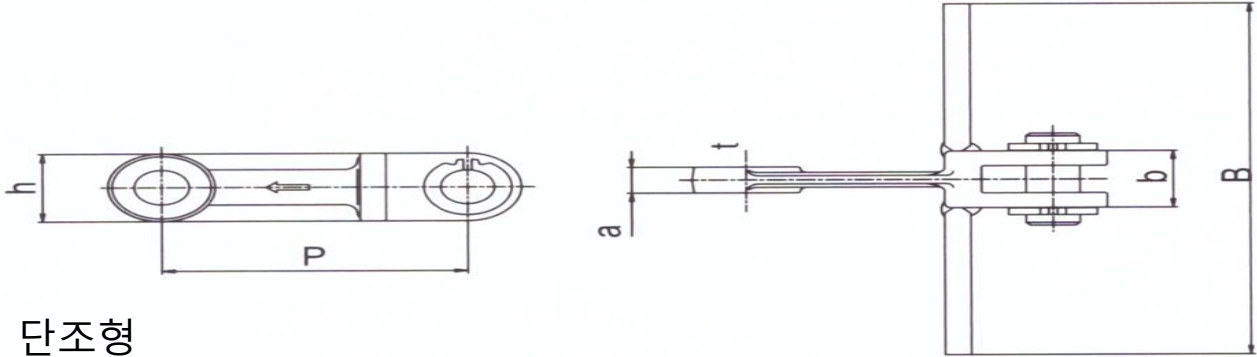
체인번호		피치 (P)	치 수						취부볼트제한 길이		사용 볼트
체인번호	롤러형식		K	T	Q_1	Q_2	A	O	핀 링크	롤러 링크	
HJ 03075 HJ 03100	R · S R · F · S	75 100	30 50	3.2	15.5	11.5	13.5	8	26	19	M6
HJ 05100 HJ 05150	R · S R · F · S	100 150	40 60	4.5	21	15.5	15	10	36	26	M8
HJ 08150	R · F · S · M	150	60	6.3	27	20	20	12	45	31	M10
HJ 650	R · F · S · M	152.4	60	6.3 (6)	28.5 (28)	21.5 (21)	20	12	49	35	M10
HJ 10100 HJ 10150	S · M R · F · S · M	100 150	30 60	6.3 (6)	28.5 (28)	21.5 (21)	20	12	49	35	M10
HJ 6205	R · F · S · M	152.4	50	7.9	35.5	26.5	26	15	63	45	M12
HJ 12200 HJ 12250	R · F · S · M R · F · S · M	200 250	80 125	7.9	35.5	26.5	26	15	63	45	M12
HJ 17200 HJ 17250 HJ 17300	R · F · S · M R · F · S · M R · F · S · M	200 250 300	70 110 150	9.5 (10)	45.5 (46.5)	35 (35.5)	26	15	81	61	M12
HJ 26300 HJ 26450	R · F · S · M R · F · S · M	300 450	140 220	9.5 (10)	48 (49)	38 (38.5)	26	15	88	67	M12
HJ 36450 HJ 36600	R · F · S · M R · F · S · M	450 600	220 300	12.7	60	46	32	19	105	75	M16
HJ 52450 HJ 52600	R · F · S R · F · S	450 600	200 300	16	71.5	45.5	38	24	125	90	M20



G-4 어태치먼트

단위 : mm

체인번호		피치 (P)	치 수							사용 볼트	2링크마다 어태치먼트 취부시의중량 (kg/m)
			V	K	Y	T	Q	A	O		
체인번호	롤러형식										
HJ 05100 HJ 05150	S S	100 150	80	50 70	50	4.5	21	15	10	M8	4.6 4.1
HJ 650	S · M	152.4	110	75	70	6.3	28.5	20	12	M10	7.2 (7.6)
HJ 10150	S · M	150	110	75	70	6.3	28.5	20	12	M10	7.2 (7.4)
HJ 6205	S · M	152.4	110	75	70	7.9	35.5	26	15	M12	11 (11.3)
HJ 12200	S · M	200	110	100	70	7.9	35.5	26	15	M12	10.2 (10.5)
HJ 17200 HJ 17250	S · M S · M	200 250	120 150	100 140	80 100	9.5	45.5	26	15	M12	14 (14.6) 14.5 (15)
HJ 26200 HJ 26250 HJ 26300	S · M S · M S · M	200 250 300	120 150 150	100 140 180	80 100 100	9.5	48	26	15	M12	17.5 (18.5) 17.6 (18.4) 16.7 (17.4)
HJ 36250 HJ 36300	S · M S · M	250 300	150	140 180	100	12.7	60	32	19	M16	27.6 (28.6) 26.2 (27.1)

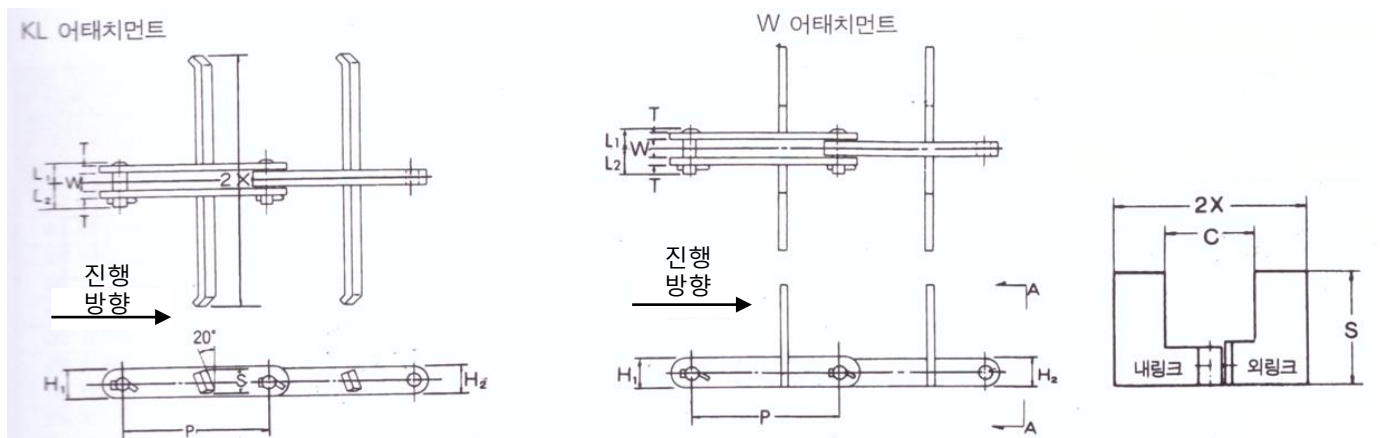


단조형

단위 : mm

체인번호	피치 (P)	체인중량 (kg/m)	링크치수				평균파단 강도 (kgf)	최대사용 하중 (kgf)	어태치먼트 치수 (B)
			a	b	h	t			
HJF 05125	120	3.30	10	21	26	6	5,000	830	125
HJF 05150	120	3.33	10	21	26	6	5,000	830	150
HJF 05190	120	3.40	10	21	26	6	5,000	830	190
HJF 30142	142	8.80	19	42	50	11	30,000	3,340	270
HJF 10190	150	6.05	15	32	34	8	10,000	1,670	190
HJF 10240	150	6.80	15	32	34	8	10,000	1,670	240
HJF 10290	150	8.85	15	32	34	8	10,000	1,670	290
HJF 10340	150	9.84	15	32	34	8	10,000	1,670	340
HJF 12125	150	4.60	15	32	34	8	10,000	1,670	125
HJF 12150	150	4.86	15	32	34	8	10,000	1,670	150
HJF 15290	150	11.63	18	37	40	10	20,000	2,500	290
HJF 20340	150	15.9	20	41	46	11	30,000	3,340	340
HJF 20410	150	21.2	20	41	46	11	30,000	3,340	410
HJF 30410	200	17.3	20	41	46	12	40,000	5,000	410
HJF 30480	200	19.1	20	41	46	12	40,000	5,000	480
HJF 40480	200	22.4	22	45	52	12	48,000	6,600	480
HJF 40570	200	25.2	22	45	52	12	48,000	6,600	570
HJF 50570	200	27.5	26	54	54	14	58,000	8,300	570

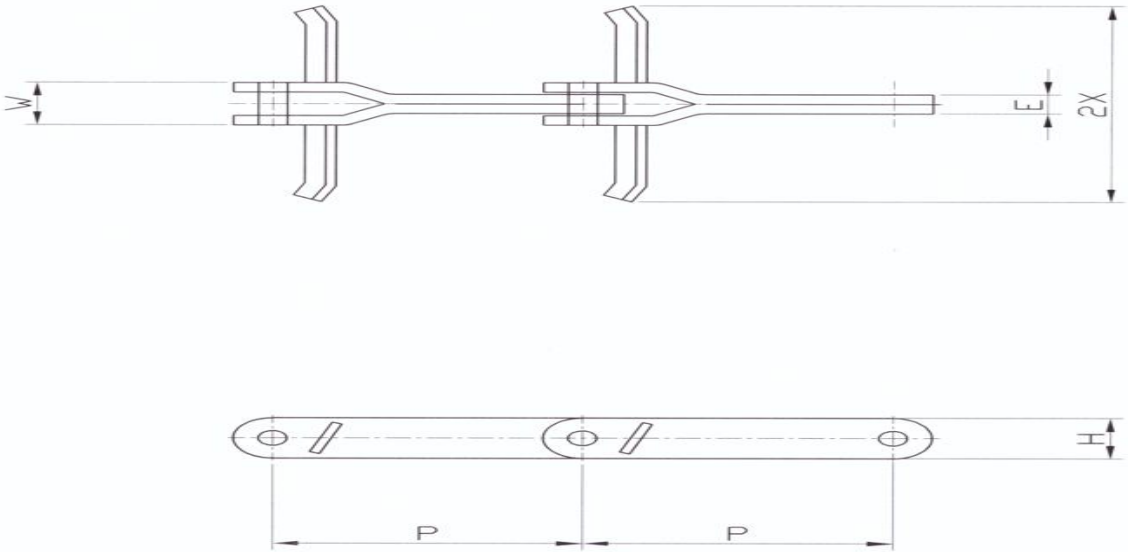
NF형 플로우 컨베이어용 체인



단위 : mm

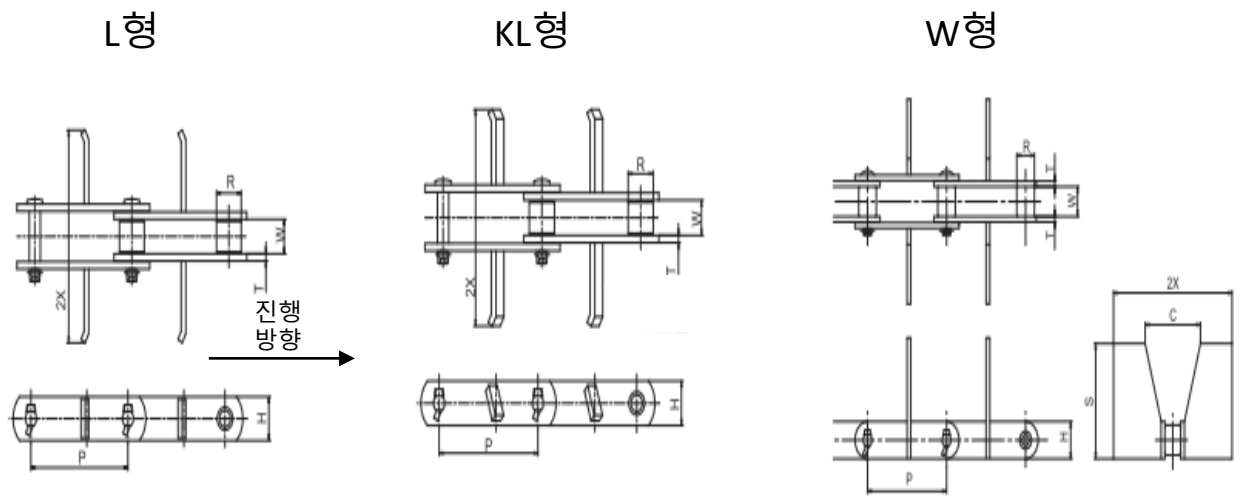
체인번호	피치 (p)	외측링크 플레이트 두께 (t)	외측링크 플레이트 내폭 (w)	링크폭		핀길이		평균파단 강도 (kgf)	개략중량 (kg/m)
				H_1	H_2	L_1	L_2		
HNF 30150 HNF 30200	150 200	7.9	23.3	44.5	38.1	23.5	32	31,500	7.9 7.6
HNF 56200 HNF 56250	200 250	9.5	29.5	63.5	54.0	28.5	39.5	56,500	14.7 14.5

HNP형 플로우 컨베이어 체인



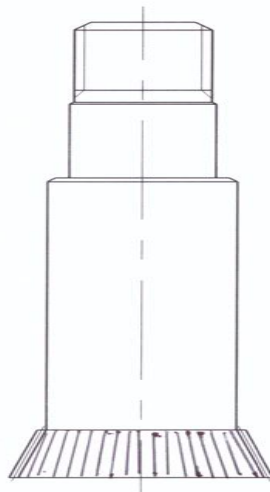
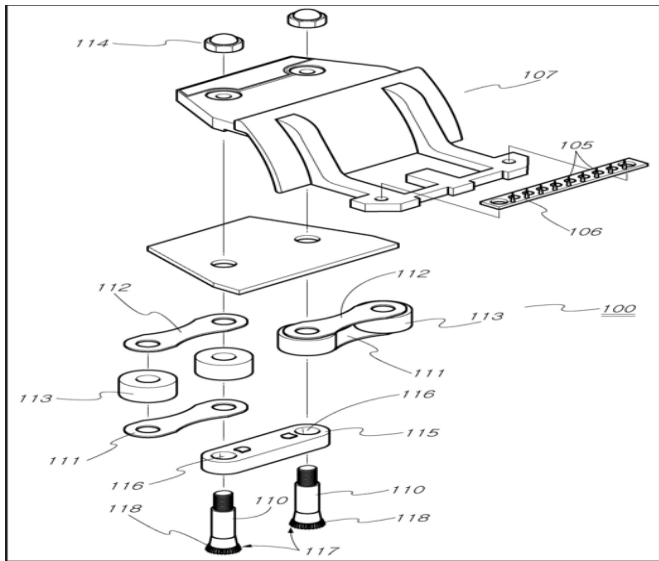
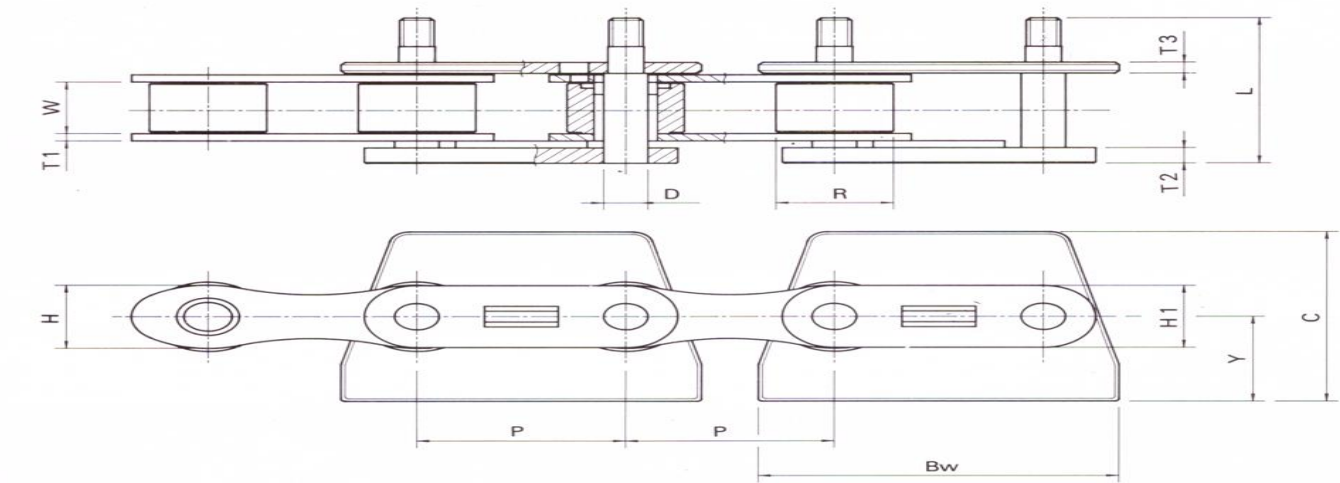
단위 : mm

체인번호	피치 (p)	링크			평균파단강도 (Kgf)
		W	E	H	
HNP 30150	150	40	19	38.1	10,000 (13,000)



단위 : mm

체인번호	사용콘베어 형번	피치 (P)	롤러직경 (R)	롤러링크내폭 (W)	링크 플레이트		평균파단강도 (kgf)	
					폭 (H)	두께 (T)	보통 시리즈	강력 시리즈
HJ 450WM	FC150	101.6	25.4	27	31.8	6.3	11,000	14,500
HJ 08125WM	FC200	125	25.4	27	31.8	6.3	11,000	14,500
HJ 10125M HJ 10150M	FC200 FC270	125 150	31.8	30	38.1	6.3	11,500	23,000
HJ 6205M	FC270	152.4	38.1	37.1	44.5	7.9	19,000	28,500
HJ 12200M	FC350	200	38.1	37.1	44.5	7.9	19,000	28,500
HJ 17200M HJ 17250M	FC350 FC450	200 250	44.5	51.4	50.8	9.5	2,500	39,500
HJ 26200M HJ 26250N HJ 26300N	FC410 FC450 FC580	200 250 300	50.8	57.2	63.5	9.5	32,000 30,500 30,500	53,000 55,500 55,500
HJ 36300M HJ 36300N	FC580	300	57.2	66.7	63.5	12.7	48,500 -	69,500 88,500



특허등록번호 : 1012233380000

특허명칭 : 텐터기용 체인핀 고정방법 및 체인핀

내용 : 체인핀 머리쪽 돌기를 형성하여 체인 플레이트에 결합하므로 강력하게 고정되어
사용시 우수한 성능을 발휘합니다.

단위 : mm

체인 번호	피치 (P)	롤러 외경 (R)	내폭 (W)	핀		플레이트				어태치먼트		
				D	L	T1	T2	T3	H1	C	Y	Bw
TENTER-CH	50.8	28.575	21.2	11.11	56.5	3.0	5.9	4.5	26.0	69.7	30.1	87.8